

Including new *Slim Sightline French Window*.



## \_FlushSash\_

## Contents

Pg.3IntroductionPg. 5Market infPg. 6-7FlushSash

uction t info ash in numbers Pg. 8 T Pg. 9 V Pg. 10-11 V

hermal performance /ariations colours



## Introduction

The VEKA and Halo FlushSash have been a popular choice with Fabricators for many years, and as the market increase of 88% shows, is increasingly popular with homeowners. To ensure our FlushSash remains at the forefront of the market we are introducing the FlushSash with Slim Sightlines.

The sleek FlushSash with Slim Sightlines offers the next level to homeowners with virtually no sightlines. Our patent pending concealed mullion ensures a slick looking window with all the modern benefits of PVC-u. Slim sightlines are usually found on timber windows making the FlushSash an ideal alternative or replacement to tired looking timber windows.



20% reduction in sightline dimensions increasing the glass area creating more light.

As well as fully welded options FlushSash can be mechanically jointed, ensuring they are virtually indistinguishable from timber windows to homeowners, especially when one of our industry leading Variations woodgrains are chosen.

So you can now offer a modern, traditional window with all the benefits of thermally efficient low maintenance PVC-u.





It's all in **the detail**.













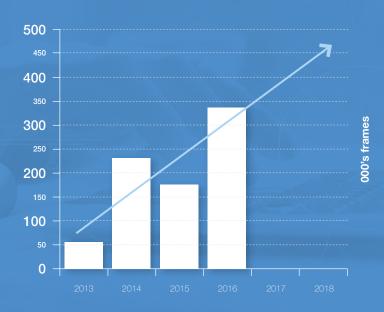
Standard Sightline

### Market info.



Since sales of Flush casement windows have been identified in their own right, the volume increase of their share of the market has been dramatic. The 2017 Palmer Market Research report, Window, Door and Conservatory Markets in Housing in Great Britain, recorded an 88% increase in installations to a total of 335,000 frames annually, at the same time doubling the market share of Flush casements to 5%.

All indications based on historic patterns and current sales suggests that rapid rate of growth will continue. Within a market that is flat overall, Flush casements stand out as an attractive segment to service.



### Chart

Configurations (Styles) in the window market in housing in Great Britian 201

Credit: Palmer Market Research 2017



### . FlushSash\_

FlushSash boasts impressive figures in terms of thermal performance, security, versatility and environmental credentials.

Here are its vital statistics...

U Value of **1.0** 

Achieves PAS 24\*

WER Rating of A (+17)

\*PAS 24 and Document Q are achieved with the standard FlushSash, NOT with the Slim Sightline Mullion version.

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Triple glazed ready upto **36mm** 

100 (Ch 1

Meets the requirements of document



## Thermal performance

### Please find detailed calculations for FlushSash U-Values and Energy Ratings in the table below.

FlushSash can return an A rated casement window using an intermediate outer frame, and at its top specification can achieve an A+(+17) rating.

**The VEKA Group energy rating calculator** Ask a member of our Technical Team about The VEKA Group's window and door energy performance calculator – BSI notified and BFRC certified.

The calculator is unique to each fabricator and their products, and allows for the generation of accurate SELs/DSELs in accordance with the BFRC and notified U-Values for CE Marking in accordance with EN 14351.



Product Spec.	Reinforcement	System 10 (70)	Rustique	Matrix FS	
<b>FlushSash</b>	Domestic	A(9) 1.4	A+(10) 1.4	A+(10) 1.4	
Double Glazed	Insert & Steel	A(9) 1.4	A+(10) 1.4	A+(10) 1.4	
Best Rating	Full Steel	A(6) 1.4	A(7) 1.4	A(6) 1.4	
<b>FlushSash</b>	Domestic	B(-8) 1.3	B(-7) 1.3	B(-7) 1.3	
Double Glazed	Insert & Steel	B(-8 1.3	B(-8) 1.3	B(-7) 1.3	
Best U-value	Full Steel	C(-11) 1.3	C(-11) 1.3	C(-11) 1.3	
<b>FlushSash</b>	Domestic	A+(15) 1.0	A+(17) 1.0	A+(17) 1.0	
Triple Glazed	Insert & Steel	A+(15) 1.0	A+(16) 1.0	A+(16) 1.1	
Best Rating	Full Steel	A+(12) 1.1	A+(13) 1.1	A+(12) 1.1	
<b>FlushSash</b>	Domestic	B(-4) 0.98	B(-3) 0.97	B(-5) 0.99	
Triple Glazed	Insert & Steel	B(-4) 0.99	B(-4) 0.98	B(-5) 0.99	
Best U-value	Full Steel	B(-7) 1.0	B(-6) 1.0	B(-8) 1.0	





Colours

					HAIO	HAIO	VEKA	
Colour	Sid	es/Base	Ref	RAL Colour	FlushSash System 10	FlushSash Rustique	FlushSash Matrix FS	
Rosewood	2	Brown	Rswd	8015				Ex-Stock
Rosewood	1	White	Rswd	8015				
Golden Oak/Chry	2	Caramel	GOak	8001				4 weeks
Golden Oak/Chry	1	White	GOak	8001				
Irish Oak	1	White	IOak	1011				Lead times refer to deliveries to the Fabricator
Cream	1	White	Crem	9001				to the radicator
Cream	2	White	Crem	9001				
Beck Brown	1	White	Blck	8022				MOQ
White	2	White	Whte	9010				1 Pack (made to order by ag
Anthracite Grey	1	White	Anth	7016				
Anthracite Grey	2	White	Anth	7016				
Anthtracite Grey Smooth	1	White	Anth#	7016				
Silver Grey	2	White	Silv	7001				
Slate Grey	1	White	Slte	7015				
Irish Oak	2	Caramel	IOak	1011				
Chartwell Green	1	White	CGrn	-				

#### Colours

Light Oak

The following colours are available as Ex-stock.

Walnut V

Regency A

Siena PN

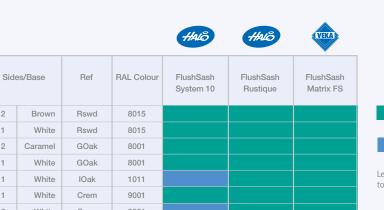
Dark Green

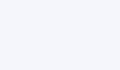


Steel Blue

Dark Red

te	Cream	Chartwell Green	Silver Grey	Slate Grey	Anthracite Grey	Anthracite Grey	Bec



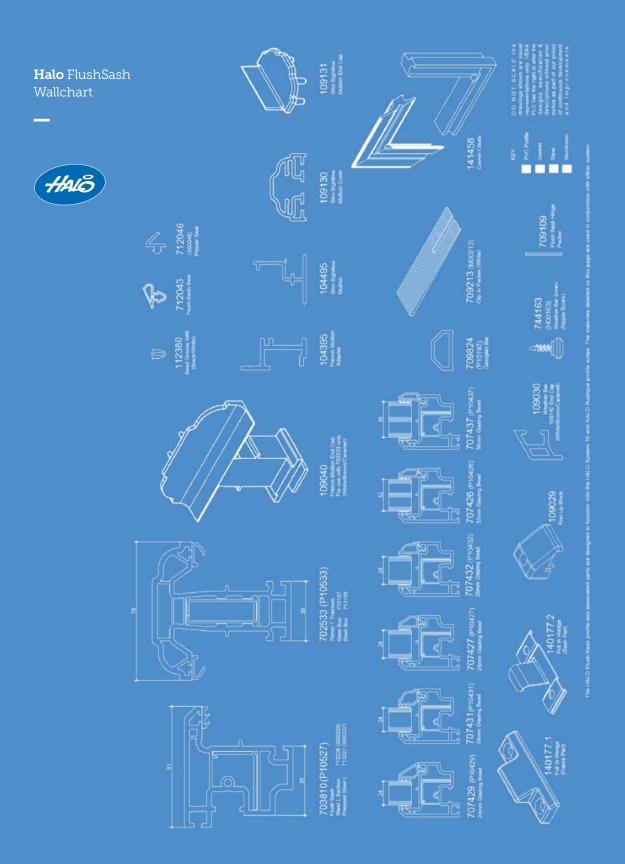


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109131 Bin Egitine Million End Cap VEKA FlushSash 41458 109130 VEKA 109103 March 15 Pu 712043 104495 See Sayana 112380 Intervention 104395 709824 (P10193) Georgian Bar ------07437 109040 French Mullion End Cap For use with 702031 only (Inhibitionen/Cameral) 07432 (P1 702533 (P10533) Nem T Transon Basel Box 713167 Basel Box 713167 ¢ 707431(P104) 20mm Olaming Band L Bection 713226 (\$00226) of Steel 113227 (\$00226) 707429 (P10429)



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